Data sheet



Special type of the TIV-D converter for glass bath heaters

This new converter technology is convincing because of the following features:

- ideal for glass bath heaters
- pre-selectable fixed frequency
- synchronisation of the frequency for converter groups in parallel operation
- cos phi close to 1 on the network even in the partial load range
- fully digital converter controller, as a central component, with processor-controlled inverter unit with highly integrated, programmable digital electronics in one housing
- visualisation and display of the operational data on a display unit
- Profinet-/Profibus connection for communication with higher level controllers
- Industry 4.0 integration-capable
- · indirect semiconductor cooling
- glass bath-specific secondary measurement integrable
- indicator (capacitive/inductive) for optimising the external adjusting unit



Advantages of the converter controller

- One uniform controller component for all frequency and output ranges
- · Parameterisation by software
- Ethernet, USB, RS232 and Profinet-/ Profibus interface present
- Remote maintenance via Internet integrated
- Changing the operating parameters via remote access
- Error memory
- Actual value memory with integrated continuous line recorder
- · Indirect semiconductor cooling
- Glass bath-specific secondary measurement integrable

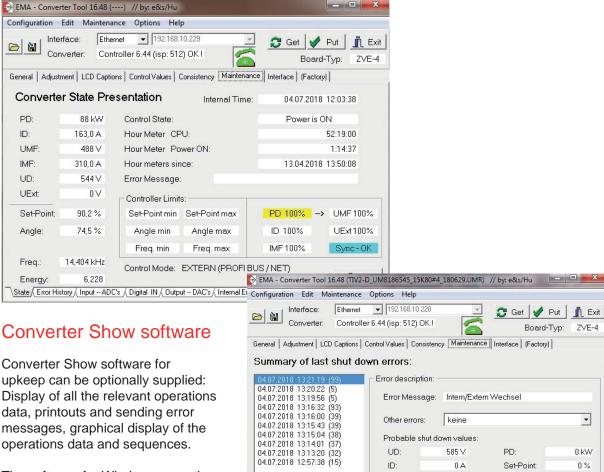
Converter for glass bath heaters

TIV-D								
Rated power	kW	40	60	80	100	120	150	200
Mains connection 50 / 60 Hz +/- 10 %	V	400	400	400	400	400	400	400
Output voltage (optionally extendable)	V	600	600	600	600	600	600	600
Rated current	Α	80	120	160	200	240	300	400
Connected rating	kVA	48	72	96	120	144	180	240
LF-/MF rated frequencies	< 50 Hz to 130 kHz, glass bath typically 10 kHz							

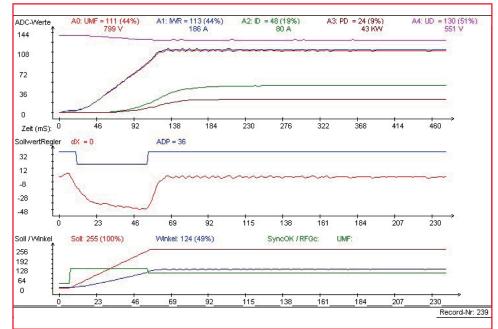
- We reserve the right to make model, program and technical changes. Errors excepted.
- Please inquire about ratings and voltages that are different from the standard
- Rated mains connected load. In case of a misadjustment or minimal permissible mains voltage, a higher current consumption is possible
- other sizes upon request

Data sheet





The software for Windows operating systems is provided in the framework of a chargeable training. Updates, if any, are provided free of cost.



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UMF

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\State\, Error History \(\) Input -- ADC's \(\) Digital IN \(\) Output -- DAC's \(\) Internal Errors \(\) Power \(\) ProfiBUS

0 V

Anale

-

Frequency

0%

0.0 kHz

Example of the display of the integrated continuous line recorder